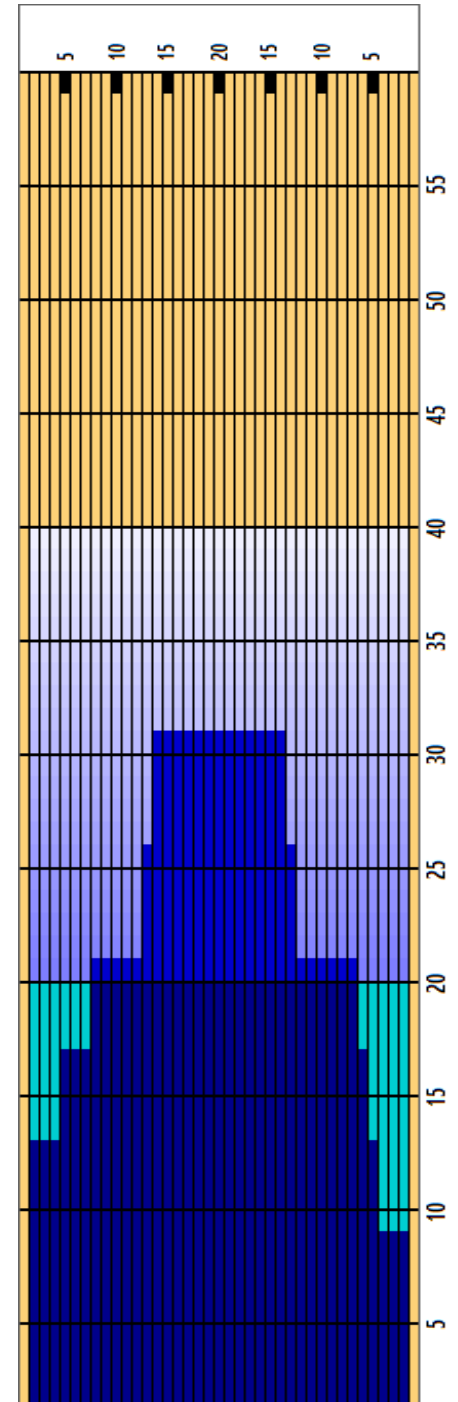


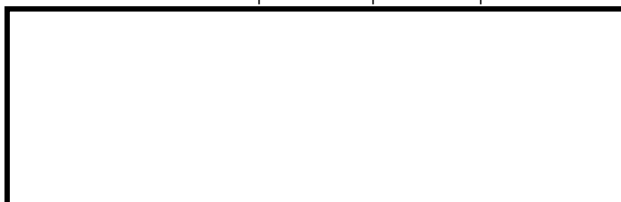
Oil Pattern Distance	40	Reverse Brush Drop	35	Oil Per Board	50 ul
Forward Oil Total	16.65 mL	Reverse Oil Total	13.65 mL	Volume Oil Total	30.3 mL
Tank Configuration	N/A	Tank A Conditioner	Ice	Tank B Conditioner	Ice

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	9	18	3	A	333	0.0	20.4	20.4	16650
2	2L	2R	0	18	3	A	0	20.4	37.0	16.6	0
3	2L	2R	0	10	3	A	0	37.0	40.0	3.0	0

	START	STOP	LOADS	SPEED	BUFFER	TANK	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	30	3	B	0	40.0	31.0	-9.0	0
2	14L	14R	2	18	3	B	26	31.0	25.9	-5.1	1300
3	13L	13R	2	18	3	B	30	25.9	20.8	-5.1	1500
4	8L	7R	2	14	3	B	52	20.8	16.9	-3.9	2600
5	5L	6R	2	14	3	B	60	16.9	13.0	-3.9	3000
6	2L	5R	2	14	3	B	68	13.0	9.1	-3.9	3400
7	2L	2R	1	14	3	B	37	9.1	7.2	-1.9	1850
8	2L	2R	0	10	3	B	0	7.2	0.0	-7.2	0



Cleaner Ratio Main Mix NA Forward
 Cleaner Ratio Back End Mix NA Reverse
 Cleaner Ratio Back End Distance NA Combined
 Buffer RPM: 4 = 700 | 3 = 500 | 2 = 200 | 1 = 100



Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle: Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	1.52	1.25	1.02	1.02	1.25	1.61

